 Zezin,	. M.A.	inshen	er.								
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ZEZIN, M.A., inzh, RASPOLYKHIN, V.V., inzh.

Standardization of automatic control systems for glass plants. Stek. i ker. 22 no.9:34-37 S '65. (MIRA 18:9)

1. Proyektno-konstruktorskoye byuro Gosudarstvennogo nauchno-is-sledovatel'skogo instituta stekla.

ZEZIN, N. S.

"Surface Coating of Equipment and Metal Constructions in Chemical Plants" (Okraska Oborudovaniya i Metallokonstruktsiy na Khimicheskikh Zavodakh), A. D. Kazin, and N. V. Korzin, edited by N. S. Zezin, Goskhimizdat, Moscow/Leningrad, 1949, 64 pages, 3 rubles.

Material is based on research of the laboratories of the Lakokraspokrytive Trust.

SO: <u>Uspekhi Khimii</u>, Vol 18, #6,, 1949; Vol 19, #1, 1950 (W-10083)

z	EZIN, N.S.					
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	Main (in the 3-5 *)	course of the deve e current seven-ye 60.	elopment of the ear plan. Lako	paint and var kras.mat. i ik	nish industry h prim, no.1: (MIRA 1/:/)	
			(Paint indus	try)	4,47	

S/081/61/000/021/083/094 B145/B144

AUTHOR:

Zezin, N. S.

TITLE:

The principal tasks of the development of the varnish and

Ekirkisia orteataan karigaaserineo erikeeskaraseria. Ekiekarakiniserisi internalokierii ilika ista ista eresteerii i

paint industry in 1961

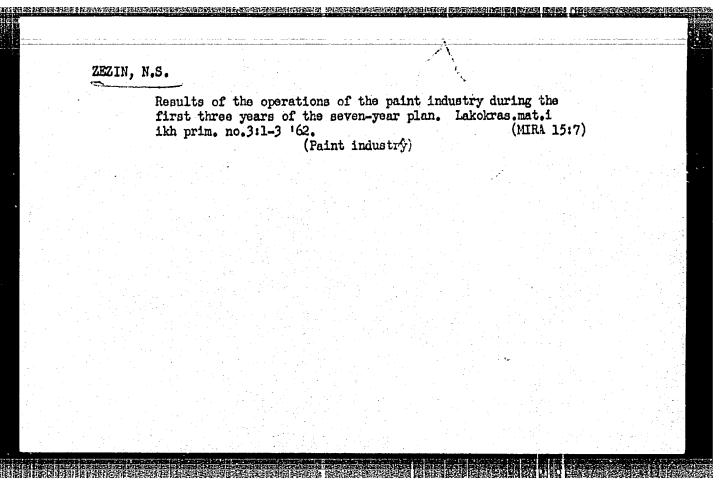
PERIODICAL:

Referativnyy zhurnal. Khimiya, no. 21, 1961, 455 - 456, abstract 21P109. (Lakokrasochn. materialy i ikh primeneniye,

no. 1, 1961, 1 - 2)

TEXT: The most important tasks of the development of the varnish and paint industry in 1961 are as follows: capacity increase for finished varnish and paint materials, mineral pigments, and condensation resins; extension of the assortment; improvement of quality and technological processes; mechanization and automation. Capital investments in the varnish and paint industry are expected to rise by 20% as compared to 1960. Research centers will attach special attention to the quality improvement of titanium dioxide, perfection of the technology of pigment dispersion and coloring techniques, elaboration of formulas using synthetic resins, Card 1/2

S/081/61/000/021/083/094 The principal tasks of the development B145/B144 modification of the composition of solvents in enamels, intended to improve their spreading etc., [Abstracter's note: Complete translation.]	
modification of the composition of solvents in composition of	
modification of the composition of solvents in enamels, intended to improve their spreading etc., [Abstracter's note: Complete translation.]	
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Card 2/2	



FLOROVSKAYA, V.N.; TEPLITSKAYA, T.A.; ZEZIN, R.B.; OVCHINNIKOVA, L.I.

Color and the luminescence of har manite. Dokl. AN SSSR 163 no.2;
450-453 J1 '65. (MIRA 18:7)

HE DETAILS AND THE COLUMN THE PROPERTY OF THE

1. Moskovskiy gosudarstvennyy universitet. Submitted March 5, 1965.

VELIKOVSKAYA, D.M.; VEYMARN, A.B.; VERGUNOV, G.P.; APRODOV, V.A.; LYUSTIKH, Ye.N.; LIPOVETSKIY, I.A.; ROMASHOV, A N.; FEL'DMAN, V.I.; SAYOCHKINA, Ye.N.; GEND'ER, V.Ye.; RONENSON, B.M.; LOBECKHOTOVÁ, Ye.S.; LYUBIMOVA, L.V.; KHMARA, A.Ye.; VESELOVSKAYA, M.M.; KUDRIN, L.N.; CHERNIKOV, O.A.; SOROKIN, V.S.; IL'IN, A.N.; FLOROVSKAYA, V.N.; ZEZIN, R.B.; TEPLITSKAYA, T.A.; BRUSILOVSKIY, S.A.; KISSIN, I.G.; CHIZHOVA, N.I.; PAVLOVA, O.P.; SHUTOV, YU.I.

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Supplements. Biul. MOIP. Otd. geol. 39 no.4:155 J1-Ag '64. (MIRA 17:10)

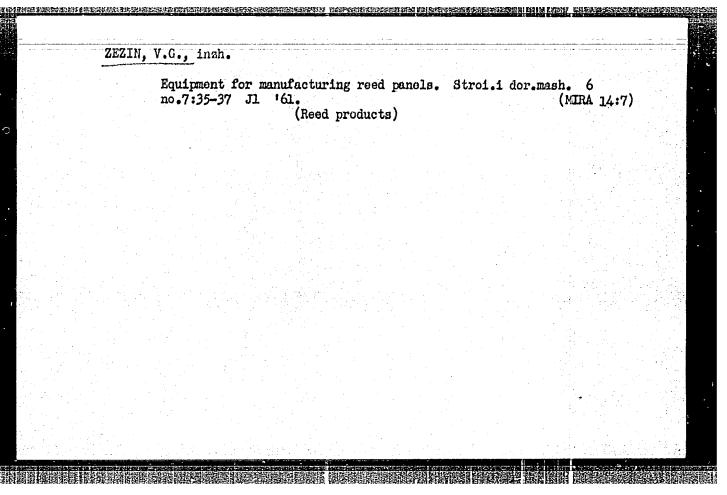
FLOROVSKAYA, V.N.; ZARAYSKIY, G.P.; ZEZIN, R.B.

Kerites and other carbon compounds in the Komsomol'sk sulfide ore deposit of the Southern Urals. Dokl. AN SSSR 157 no.5: 1131-1134 Ag '64. (MIRA 17:9)

1. Moskovskiy gosudarstvennyy universitet im. Lomonosova. Predstavleno akademikom V.I. Smirnovym.

	Determining buildings.	the optimal the Sbor. nauch. s	oob. NIIse	l'stroia	no.2:31-	s for rural 37 \(^60.\) (MIRA 15:5)	
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IOFFE,	A.L., kend.	tekhn. nauk; ZEZIN, V.G., kand. tekh	n. nauk	
	Industrial materials.	rural construction using new boards Sbor. inform. soob. VNIINSM no.14:7-	on a base of plant 14 '62. (MIRA 18:3)	
	nykh materi 2. Nauchno-	nyy nauchno-issledovatel'skiy instit alov Akademii stroitel'stva i arkhit isgledovatel'skiy institut sel'skogo	ektury SSSN (for Ioffe).	-
	Zezin).			

BARBARINA, T.M.; HUBYR', N.F.; BUTT, L.M.; VEL'SOVSKIY, V.N.;

GORLOV, Yu.P.; GRIBANOVSKIY, V.G.; DROZDOV, I.Ya.;

YERE:IN, I.A.: ZEZIN, V.G.; KEVESH, P.D.; KOCHAROV, E.P.;

KOSYREVA, Z.S.; LEVIN, S.N.; MAKHNOVICH, A.T.; MERZLYAK,

A.N.; RODOV, E.S.; ROZHNOV, A.I.; SEREBRYANSKAYA, B.I.;

SUKHAREV, M.F.; USTENKO, A.A.; KHOMENKO, Z.S.; SHMIDT,

L.M.; ETIN, A.O.; YAKHONTOVA, N.Ye.; KITAYTSEV, Vladimir

Andreyevich, prof., doktor tekhn. nauk, red.; SKRAMTAYEV,

B.G., glav. red.; TROKHIMOVSKAYA, I.P., zam. glav. red.;

KRAVCHENKO, I.V., red.; KITAYGORODSKIY, I.I., red.;

KRZHEMINSKIY, S.A., red.; ROKHVARGER, Ye.L., red.; BALAT'YEV,P.K.

red.

[Manual on the manufacture of heat insulating and acoustical materials] Spravochnik po proizvodstvu teploizo
liatsionnykh i akusticheskikh materialov. Moskva, Strciizdat, 1964. 524 p. (NIRA 18:1)

相望是是我们在自己的时间就是对你的证明,但是我们的对象的对象的可能的现在分词,我可以也能够为了对象的利用,可以是我们的是对象的**可能的问题的。**我们是我们是这种是是

SHIBAYEV, V.P.; PLATE, N.A.; ZEZINA, L.A.; KARGIN, V.A.

Cress-linking processes in a graft copolymer based on crystallizing polyester. Vysokom.seed. 5 no.6:932-937 Je '63. (MIRA 16:9)

1. Moskovskiy gosudarstvennyy universitet im. M.V.Lomonosova. (Polymers) (Crystallization)

L 12/29-63 EPR/EWP(j)/EFF(e)/EWF(m)/EDS ASD Pc-//Ps-4/Pr-4 RH/WW ACCESSION NR: AP3001169 S/0190/63/005/006/0932/0937

AUTHOR: Shibayev, V. P.; Plate, N. A.; Zezina, L. A.; Kargin, V. A.

TITLE: The processes of structure formation in a graft copolymer on the basis of a crystallizing polyester

SOURCE: Vy*sokomolekulyarny*ye soyedineniya, v. 5, no. 6, 1963, 932-937

TOPIC TAGS: lattice formation, graft copolymer, polyester, polyhydro ypelargonate, macromolecules, polymethacrylic acid

ABSTRACT: In earlier publications the authors investigated copolymeric systems where the basic chain consisted of a crystallizing homopolymer, while the side grafts were of the noncrystallizing type. They demonstrated that the crystallization of the homopolymer was prevented, having stopped at the fibrillar type stage. The purpose of the present investigation was to find out whether in a copolymeric system consisting of a crystallizing and an amorphous polymeric components. grafted in the reverse order, a similar inhibitory effect would take place. In this case methacrylic acid polymer formed the basic chain, while crystalline polycoxypelargonate constituted the grafted side chains. Macromolecules of polyoxypelargonate were treated with methacrylchloride, and the resulting unsaturated

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ACCESSION NR: AP3001169

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polyester was subjected to a polymerization reaction with methacrylic acid, yielding the desired copolymer of 1:1 ratio. The latter was studied by electron microscope and x-rays, following annealing at 60-130C and was found to be amorphous. When, however, the annealing temperature was raised to 145-150C, there appeared in the side chains of the copolymer fibrillar structures with filaments of 100 Angstrom in diameter. Thus, the existence of a chemical bond between the two polymers seems to interfere with the crystallization of polynydroxypelargonate. Thanks are given to 3.5. Kolesnikov for supplying the graft copolymers. Originals.

ASSOCIATION: Moskovskiy gosudarstvenny*y universitet im. M. V. Lomonosova (Moscow State University)

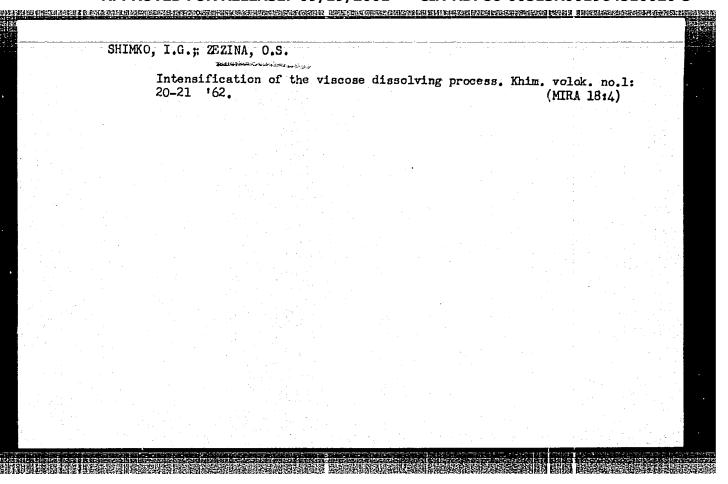
SUEMITTED: 06Jan62 DATE ACQ: 01Jul63 ENUL: 00

SUB CODE: 00 NO REF SOV: 010 OTHER: 000

Card 2/2

Distribution of a deep-sea species of Brachiopoda atlanticus (King). Okeanologiia 5 no.2:354-358	Pelagodiscus 65.
1. Institut okeanologii AN SSSR.	(MIRA 18:6)

Specific identification of larvae of Cricotopus Gr. silvestris Fabr. (Diptera, Chironomidae). Nauch. dokl. vys. shkoly; biol. nauki no.3:30-34 '61. (MIRA 14:7) 1. Rekomendovana kafedroy obshchey biologii Saratovskogo meditsinskogo instituta. (CHIRONOMIDAE) (LARVAE—INSECTS)		ZEZINA,	
instituta.			rabr. (Diptera, Chironomidae). Nauch. dokl. vys. shkoly: biol.
			1. Rekomendovana kafedroy obshchey biologii Saratovskogo meditsinskogo instituta.
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ZEZINLINSKII, V. M.

V. M. Zezinlinskii. Investigation of the hydrogen linkage of phenol with certain organis compounds using the absorption spectra of their solutions in the near infrared region. P. 702.

Academy of Sciences, USSR The A. N. Bakh Inst. of Biochemistry June 10, 1950

SO: Journal of Physical Chemistry, Vol. XXV, No. 6, June 1951

ZEZULA, Bohumir, inz.

Aralysis and evaluation of tractor hydraulic control equipment. Zemedel tech 10 n .10:573-588 0'64.

1. Development of Tractor Construction at the ZKL, Brno.

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ALC: N		Tetormatic, a rew hydraulic equipment of the utandard certes cractors. Semedel tech il no.1:59 Ja 165.
		l. Tractor Design Department of the Zavody na vyrobu kulickovych lozisek, Brno-lisen.
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Zezula, B.

AGRICULTURE

KALOUS, J.; ZEZULA, B.

Arrangement of space for tractor operators. p. 12.

Vol. 9, no. 1, Jan. 1959

Monthly Index of East European Accessions (EEAI) LC, Vol. 8, No. 4, April 1959

Zezula, B.

AGRICULTURE

KALOUS, J.; ZEZULA, B.

Arrangement of space for tractor operators. II. p. 36.

Vol. 9, no. 2, Feb. 1959

Monthly Index of East European Accessions (EFAI) LC, Vol. 8, No. 4, April 1959

ZEZULA, J.; ZUMANOVA, R.; ZEZULA, I.

Effect of calcium salt of ethyldiaminotetracetic acid on lead
binding in erythrocytes and blood proteins. Fracovni lek, 9 no.4:
277-280 Sept 57.

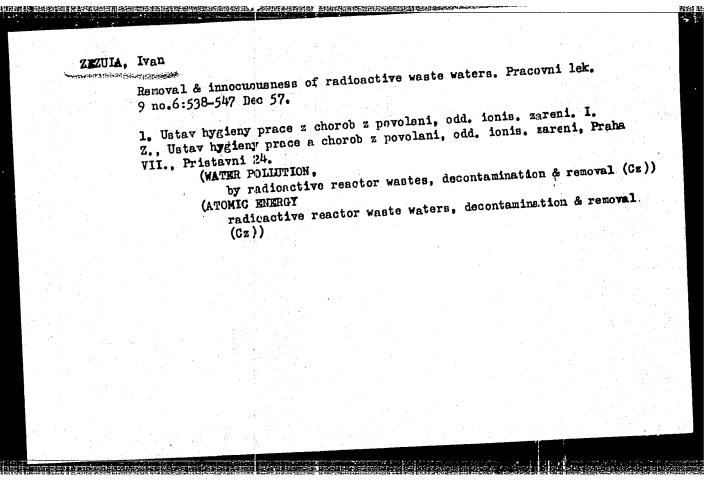
1. Ustav hygieny prace a chorob z povolani v Praze, reditel prof.
MUDT J. Teisinger.

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on lead binding in erythrocytes & blood proteins (Cz))

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ZEZULH, Ivan

CZECHOSLOVAKIA / Chemical Technology, Chemical Products and Their Application, Fart 1. -

Water Treatment, Sewage.

Abs Jour: Ref Zhur-Khimiya, No 18, 1958, 61394.

Author : Ivan Zezula.

: Radioactive Waste Water of Atomic Reactor Cool-: Not given. Inst

ing; Its Decontamination and Disposal. Title

Orig Pub: Pracovni lekar., 1957, 9, No 5, 431 439;

No 6, 538 - 547.

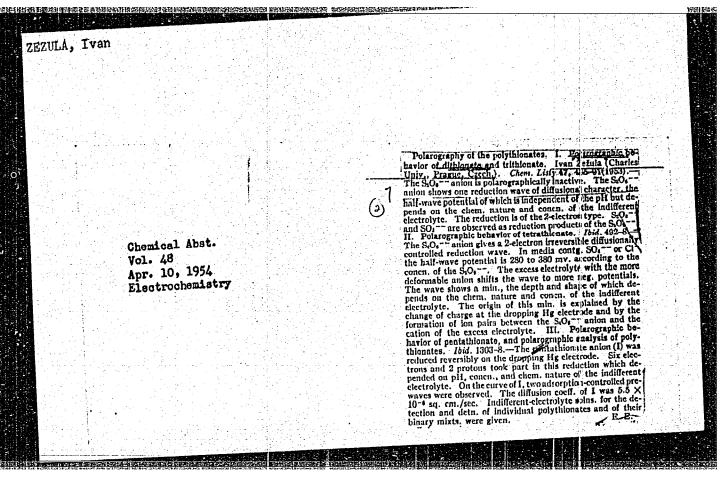
Abstract: A detailed systematized review. Bibliography

with 106 titles.

Card 1/1

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SO: Monthly List of East European Accessions, L.C., Vol. 3 No. 1 Jan. 5h Uncl.	ZEZULA, I. "Polarog and trithionate." I CASOPIS PRO PESTOVA Apr. 1953 Praha, Ca	NE MATEMATIK	. CZECHOSLOV	es," I. "Polard or of tetrathic AK PATHEMATICAL	ograpalcal onate." p. L JOURNAL.\	485. rol. 47, no.	4,
SO: Monthly List of East European Accessions, L.C., Vol. 3 No. 1 Jan. 54 Uncl.							
	SO: Monthly List	of East ^E urop	cean Accession	ns, L C, Vol.	3 No. 1	Jan. 51, Une	



ZEZULA, J.

ZEZULA, J. Metric characterization of a skew-ruled surface by an ideal flecnodal curve. p. 205. Vol. 6, no. 4, 1956. MATEMATICKO*FYZIKALNY CASOPIS. Bratislava, Czechoslovakia.

SOURCE: East European Accessions List (EEAL) Vol. 6, No. 4-April 1957

Apparatus for group inhallation therapy of workers exposed to chlorine. Pracovni lek. 7 no.2:106-107 Apr 55. 1. Zavodni zdravotni stredisko, Spolana, n. p., Meratovice. (CHLORINE, injurious effects, on workers, appar. for group inhallation ther.) (INHALLATION THERAPY, apparatus and instruments, appar. for group inhallation in chlorine pois.)

ZEZULA, Jaromir

Calculation of inverse matrix by the method of main element selection. Stroj na zprac inf 9:125-131 '63.

Solution of a system of linear algebraic equations using punched cards as a store medium. Ibid.:133-139

1. Research Institute of Mathematical Machines, Prague.

On the theory of cylindrical air holes in reactors. Jaderna energie 9 no.7:234 Jl '63.

1. Ustav jaderneho vyzkumu, Ceskoslovenska akademie ved, Rez u Prahy.

ZEZULA,	Mirko, inz.	
	Development of props with extension pieces. Uhli 6 no.3: 106- 107 Mr. 64	
	1. Zavod automatizace a mechanizace, Ostrava.	

ZAMEK, Jiri; ZEZULKA, Jaroslav, inz. Present problems of material documentation in geological prospecting. Geol pruskum 5 no.6:174-177 Je '63. 1. Geologicky pruzkum, n.p., Praha; Ustredni geologicky urad, Praha.

JASIORCWSKI, Henryk, doc. dr H. Jasicrowski; ZFZULA, Maria

Effect of added molasses and baker's yeast to the fodder on the utilization of protein of alfalfa fed to ruminants. Zesz probl post nauk roln no.41:81-88 '63.

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1. Zaklad Hodowli Doswiadczalnej Zwierzat, Polska Akademia Nauk, Warszaw: Kierownik: doc. dr H. Jasiorowski.

"APPROVED FOR RELEASE: 09/19/2001

CIA-RDP86-00513R001964510020-3 HUTHOR: Pobořil, G. (Doctor; Engineer); Zezulová Mar (Graduate engineer) ORG: State Iron Research Institute, Prague (Staatl. Eisenforschungs institut) SOURCE CO.DE: GE/2501/65/013/000/0329/0335 TITLE: Cr-Mn-N austenitic stainless steel, SOURCE: Akademie der Wissenschaften, Berlin. Forschungsgemeinschaft der naturwisser schaftlichen und medizinischen Institute. Über wissenschaftliche SOURCE: Akademie der Wissenschaften, Berlin. Forschungsgemeinschaft der nat gemindlagan der modernen und medizinischen Institute. Uber Wissenschaftliche Reihe A. Tamingen v. 13. 1065. Stickstaft Grundlagen der modernen Technik. Reihe A: Tagungen, v. 13, 1965. Stickstoff in Metallen (Nitrogen in metals), 329-335. steel solid sclution solid wechanical procerty steel, chromium manganese nitrogen ABSTRACT: The author advances the idea of formulating scarce austenitic steels in which the nickel or a part of it is replaced with manganese or manganese in combin ABSTRACT: The author advances the idea of formulating scarce austenitic steels in which the nickel or a part of it is replaced with manganese or manganese in combination. The Iron Research Institute in Prague in cooperation with the which the nickel or a part of it is replaced with manganese or manganese in combin Iron Works "Vitkovicke zelezarny Klementa Gottwalda" (VZKG) in Ostrava. "Valcovny tion with nitrogen. The Iron Research Institute in Prague in cooperation with the plecu (VP) in Frydek Mistek. and "Valcovny trubek a zelezarny" (VTX) in Khommitov. ha h Iron Works "Vitkovicke zelezarny Klementa Gottwalda" (VZKG) in Ostrava, "Valcovny developed the 17471 chromium-manganese-nitrogen as a zelezarny" (VTZ) in Khomutov, have application of nitrogen as an alloying element in austenitic steels is base feet. developed the 17471 chromium-manganese-nitrogen dustenitic stainless steel. The effective application of nitrogen as an alloying element in austenitic steels is based on the assumption that the solution of the total nitrogen becomes a solid γ solution. on the assumption that the solution of the total nitrogen becomes a solid γ solution. Satisfying this condition will at the same time ensure the steel's effective casting non the assumption that the solution of the total nitrogen becomes a solid γ solution. Satisfying this condition will at the same time ensure the steel's effective casting the negative characteristics include. Among others. Satisfying this condition will at the same time ensure the steel's effective casting and 1/2 The negative characteristics include, among others, new [ID]

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ACC NR: AT6009275

the formation of nitrides as a result of excess nitrogen (above its solubility limit) having an adverse effect on the mechanical properties in general and particularly on the deep-drawing property of the steel. Principal research was, therefore, concentrated on nitrogen solubility in steel. Formulas for establishing the nitrogen solubility limit are proposed, and various diagrams and tables are given in the original article showing the properties of ingots as a function of experimental and calculated nitrogen contents, data on yield points, tensile strength, and elongation, weldability, rollability, structural stability during cold forming, and the relationship of corrosion\resistance to passivation current density in comparison with other stainless steels. The State Research Institute for Materials and Technology in Prague has been entrusted with the responsibility of introducing the new 17471 steel in machine construction; the scientists associated with this institute Engineer, Candidate of sciences, K. Lobl, Engineer, Candidate of Sciences, B. Potuck, and Engineer A. Kabrhel have been appointed to head various experimental projects at plants and user plants. In accordance with results obtained, the new stainless steel will be recommended for use in various industrial fields. Orig. art. has: 3 formulas and 4 tables. [ID]

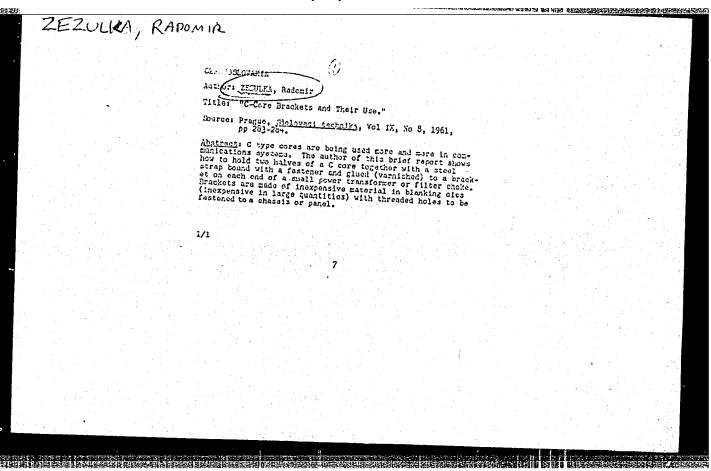
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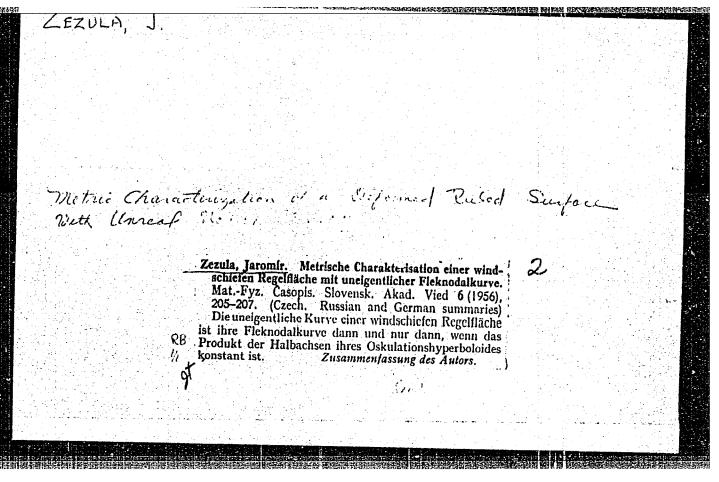
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	L 31943-66 EWA(d)/EMP(t)/ETI IJP(c) JD/WB ACC NR: AP6019420 (A) SOURCE CODE: CZ/0078/66/000/005/0017/0017	
_	NVENTOR: Lobl, K. (Engineer; Prague); Zezulova. M. (Candidate of sciences; Engineer; Prague)	
0	ORG: none	
	CZ Pat. No. PV 7011207, 0222	
	TOPIC TAGS: chromium containing steel, nickel containing steel, well- able steel, corrosion resistant steel, intergranular corrosion, able steel, boron containing steel, nitrogen containing steel	
	ABSTRACT: This Author Certificate introduces a weldable, austenitic, chromium-nickel steel, resistant to intergranular corrosion containing chromium-nickel steel, resistant chromium-nickel steel, resis	
	exceed 20.0% and the total control of the total con	
	SUB CODE: 11/ SUBM DATE: 16Aug65/ ATD PRESS:5022	
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38870-66 T/EWP(t)/ETI IJP(c) JD ACC NR: AP6029564 SOURCE CODE: 02/0057/65/000/011/0500/0504 26 AUTHOR: Wiesner, Frantisek; Zezulova, Marcela \mathcal{B} ORG: Research Institute for Iron Metallurgy (VUHZ), Prague TITLE: Controlled atmosphere for heat treatment, of steels, mainly of those with higher carbon content SOURCE: Hutnik, no. 11, 1965, 500-504 TOPIC TAGS: carbon steel, metal heat treatment, metallurgic process, pickling, gas engineering, industrial management The use of controlled atmosphere makes it possible to adjust decarbonization of the steel surface at a desired level, reduces the metal loss, facilitates subsequent pickling, and provides a smoother metal surface. The controlled atmospheres are usually provided by combustion of heating gases, and contain mainly N2, CO2, CO, H2, H2O, and CH1. Reactions of these gases with Fe on the metal surface are discussed. The preparation of the controlled atmosphere gases, and the adjusting of their chemical analysis is described. Analytical instruments required for this application are discussed. Economical selections of these atmospheres are reviewed. Orig. art. has: 7 figures and 4 tables. [JPRS: 34,519] SUB CODE: 13, 11, 05 / SUBM DATE: none / ORIG REF: 002 / OTH REF: 003

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	ZEZULKA	Radomir		
		Oscillographic pickup fo the transfer characteristics band-pass filters. Sdel tech 12 no.2852-54 F*64	of	
*				



Solving homogeneous linear algebraic equation systems on automatic computers. Stroje na zprac inf 8:199-203 '62. 1. Forschungsinstitut fur mathematische Maschinen, Prag.



Zezula, J.

AGRICULTURE

Relative amount of power furnished to tractor-drive wheels and to the trailer shaft.

p. 150

Vol. 3, no. 7, July 1958

Monthly Index of East European Accessions (EEAI) LC, Vol. 8, No. 4, April 1959

"APPROVED FOR RELEASE: 09/19/2001

CIA-RDP86-00513R001964510020-3

S/261/62/000/008/003/005 1006/1206

AUTHOR:

Zezula, Jaroslav

TITLE:

Axial packing of centrifugal compressors

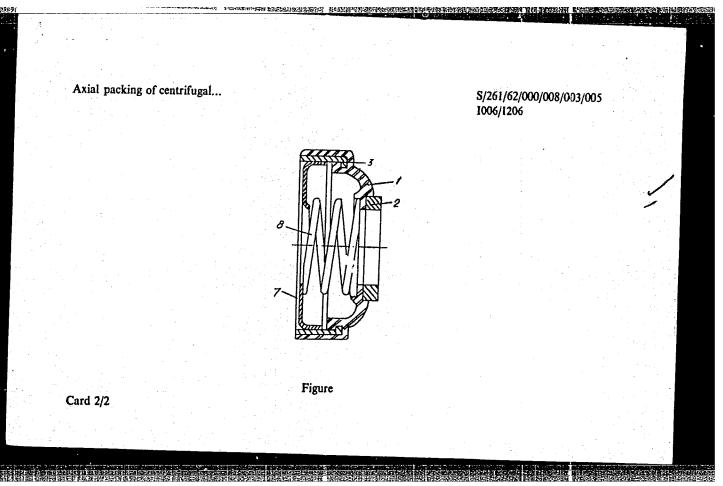
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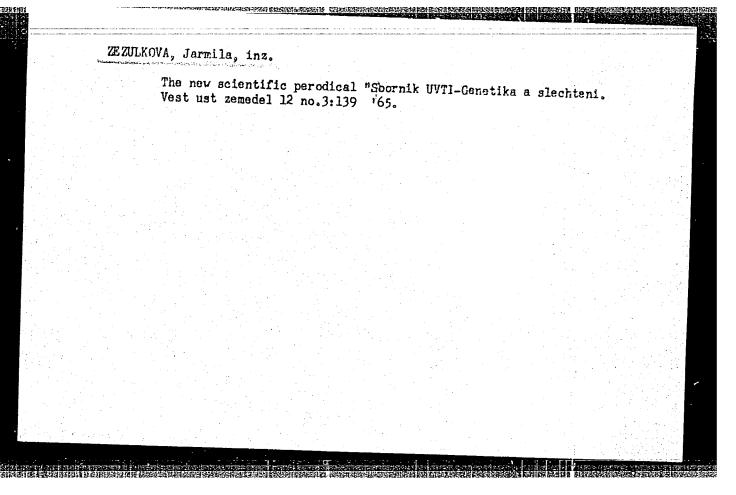
Referativnyy zhurnal, otdel'nyy vypusk. 34. Kompressory i kholodil'naya tekhnika, no. 8, 1962 11-12, abstract 34.8.87. P. Czech patent, class 47f, 22/10, no. 94567, March 15, 1960

TEXT: The proposed packing is arranged inside the compressor body. It represents an elastic cover 1 (see figure) of cylindrical form, which is connected by friction ring 2. Inside the cover is placed its reinforcing ring On the inner side of ring 3 there is ring 7 serving as support for spring 8, by which friction ring 2 is pressed against packing ring (not shown in figure). There are 2 figures.

[Abstracter's note: Complete translation.]

Card 1/2



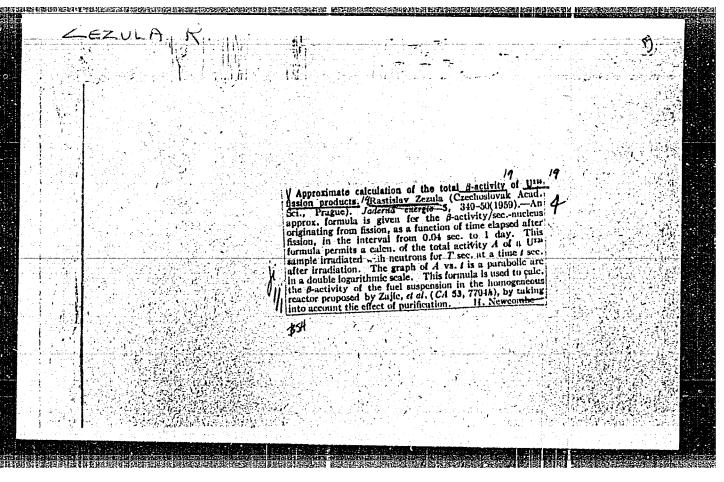




JASIOROWSKI, H.; ZEZULA, M.

Seasonal variations in protein and sugar content of green forages under conditons in northeast Scotland and central Poland. Bul Ac Pol biol 8 no.1:1-4 *60. (EEAI 10:1)

1. Institute of Experimental Animal Breeding, Polish Academy of Sciences. Presented by L.Kaufman_ (PROTEINS) (SUGAR) (POLAND-FORAGE PLANTS) (GREAT BRITAIN-FORAGE PLANTS)



ZEZULA, R.

Approximate computation of the total beta activity of the fission products of U-235. p. 349.

JADERNA ENERGIE. (Ministerstvo energetiky) Praha, Czeckosloviakia Vol. 5, no. 10, Oct. 1959

Monthly List of East European accession, (EEAI), LC, Vol. 8, No. 12, Dec. 1959

PETROV, N.A., red.; PETRENKO, L.I., red.; SAVITSKIY, P.S., red.; SINITSIN, V.I., red.; KOLOTYRKIN, Ye.M., red.; SYRKUS, N.P., red.; ROMM, R.F., red.; ANTYSHEV, P.I., red.; VARTAZAROV, S.Ys., red.; ZAYTSEV, A.I., red.; ZEZYULINSKIY, V.M., red.; ZEDGINIDE, G.A., red.; MARTYNKIN, F.F., red.; ROGACHEV, V.I., red.; SLATINSKIY, A.N., red.; LEVINA, Ye.S., vedushchiy red.; TITSKAYA, B.F., vedushchiy red.; PERSHINA, Ye.G., vedushchiy red.; IONEL, A.G., vedushchiy red.; MUKHINA, E.A., tekhn.red.

[Transactions of the Conference on the Introduction of Radioactive Isotopes and Nuclear Radiation into the National Economy of the U.S.S.R.] Trudy Vsesoiuznogo soveshchania po vnedreniiu radio-ektivnykh izotopov i iadernykh izluchenii v narodnoe khoziaistvo SSSR. Pod red. N.A.Petrova, L.I.Petrenko i P.S.Savitakogo. Moskva, Gos.nauchno-tekhn.izd-vo neft. i gorno-toplivnoi lit-ry. Vol.1. [General aspects of isotope applications. Instruments with sources of radioactive radiation. Radiation chemistry. Chemical and petroleum refining industry]

(Continued on next card)

PETROY, N.A.---(continued) Card 2.

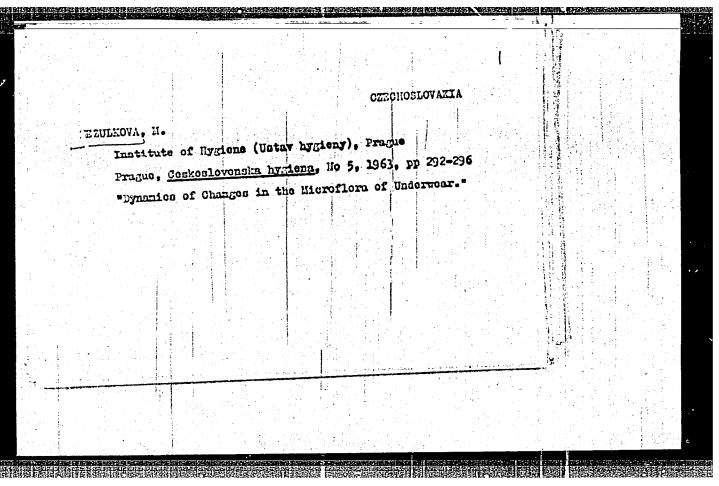
Obshchie voprosy primeneniis izotopov. Pribory s istochnikemi radioaktivnykh izluchenii. Radistsionneis khimiia. Khimicheskaie i nefteperorabatyvaiushchaie promyshlennost. 1961.

340 p. Vol.2. [Construction and the industry of construction materials. Light industry. Food industry and agriculture. Medicinel Stroitel'stvo i promyshlennost' stroitel'nyth materialov. Legkeia promyshlennost. Pishchavaia promyshlennost' sel'skoe khoziaistvo. Meditsina. 1961. 267 p.

1. Vsesoyuznoye soveshchaniye po vnedreniyu radioaktivnykh izotopov i yadernykh izlucheniy v narodnoye khozysystvo SSSR. Riga, 1960.

(Radioisotopes) (Radiation)

ZEZULK	M, Rador	mir										
	•	brackets	and	their	propert	ies. S	del	tech	9 no.	8:283	-284	



2/0034/64/000/005/0378/0379

ACCESSION NR: AP4035365 AUTHOR: Hampl, J. (Engineer); Poboril, F. (Doctor of engineering); Zezulova.

M. (Engineer)

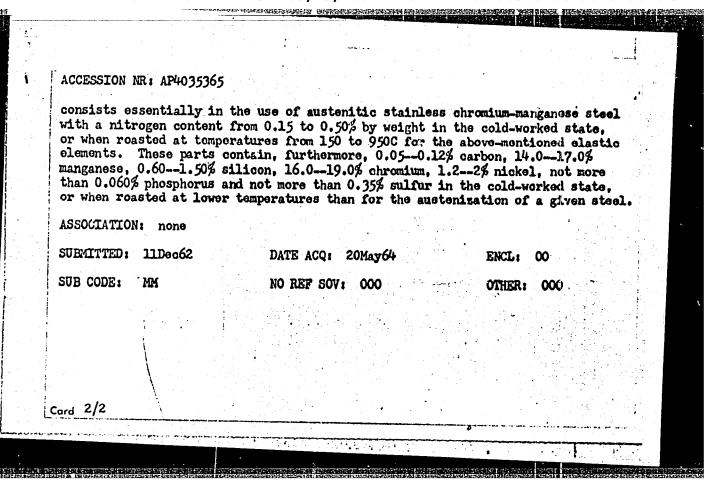
TITLE: Elastic elements of stainless steel

SOURCE: Hutnicke listy, no. 5, 1964, 378-379

TOPIC TAGS: elastic part, abrasive media, membrance, bourden spring, diaphragm, beryllium bronze, hardening heat treatment, austenitic steel, high nitrogen content, cold-working, tensile strength, chromium-manganese steel

ABSTRACT: For clastic elements of small thickness, subjected to high pressures or under the action of abrasive media, e.g. for membranes, bourden springs, diaphragms and similar parts, use is usually made of beryllium bronze strengthened by hardening heat treatment to about 90 to 135 kp/mm². The invention is based on the new fact that stainless austenitic steels with a high nitrogen content, after being roasted at low temperatures and cold-worked, do not undergo the sudden change in hardness or tensile strength which is characteristic of chrome stainless steels in the area of duotility values from 20 to 25%. The invention

1/2



SOLC, J., inz.; ZEZULOVA, M., inz.; ZDENEK, Zd., inz.

Development of the deep-drawing ageing resistant steel for heavy duty pressings. Hut listy 16 no.3:159-168 Mr 161.

1. Vyzkumny ustav hutnictvi zeleza, Praha (for Solc and Zezulova). 2. Spojene ocelarny, narodni podnik, Kladno (for Zdenek).

Z/032/61/011/008/002/009 E073/E535

AUTHORS: Wiesner, F., Engineer and Zezulová, M., Engineer
TITLE: Application and working of metal cladded with plastics
PERIODICAL: Strojírenství, 1961, Vol.11, No.8, pp.603-607, 612

This is a general description of products based TEXT: predominantly on published Western information, describing some of the methods used. In Czechoslovakia cladded sheets are mainly of interest and, therefore, these are dealt with in greater detail than wires and tubes. Several Czech works manufacture wires with the insulation formed by plastic cladding of thicknesses of 0.3 mm and more. This is done by extrusion. So far in Czechoslovakia, plastic cladding has not been used for applications in which they are to serve only as a protection against corrosion. If PVC cladding is to compete with zinc coated wire, the thickness of the PVC layer must be below 0.2 mm. So far, no plastic cladded tubes are being manufactured in Czechoslovakia. Of the various methods described in literature for cladding of tubes, the authors consider the Soviet method described by S. A. Grinberg (Ref.4: Stal, No.1, pp.1018-1020, 1958) the most suitable.

Card 1/2

Application and working of metal ... Z/032/61/011/008/002/009 E073/E535

It consists of sliding the plastic tube into the metal tube and heating the plastic tube, without applying any tensile stress, to a temperature at which the size of the plastic tube will increase sufficiently to press against the metal tube. Under conditions pertaining in Czechoslovakia, the authors recommend for the time being the use of plastic cladding only as a possible substitution cladded sheets is primarily a description of British, American, Czechoslovakia on the development of the manufacture of plastic Czechoslovakia on the development of the manufacture of plastic 10 figures, 2 tables and 6 references: 3 Soviet-bloc and 3 non-

ASSOCIATION:

Výzkumný ústav hutnictvi železa, Praha (Iron and Steel Research Institute, Prague)

Card 2/2

ACC NR: AR6035530 SOURCE CODE: UR/0277/66/000/009/0012/0012

AUTHOR: Poborzhil, F.; Zezulova, M.; Kalpar, M.

TITLE: Constructural austenitic steel 17481 for operation at reduced temperatures

SOURCE: Ref. zh. Mashinostroitel'nyye materialy, konstruktsii i raschet detaley mashin. Gidroprivod. Abs. 9.48.65

REF SOURCE: Khisa. 2-y Mezhdunar, kongr, khim, inzh, tekhn, khim, oborud, i avtomat., Marianskiye Lazne, 1965 g. S. l., 1965, E310

TOPIC TAGS: austenite, structural steel, austenitic steel, manganese steel, chromium steel/10Mn20Cr8Ti steel

ABSTRACT: Austenitic steel 10Mn20Cr8Ti (17481) has been developed and serially produced in Czechoslovakia. The steel possesses optimum, mechanical, and technological properties and is suited for use in equipment operating at belowzero temperatures (up to -200C). To increase the impact toughness at -200C, the steel is inoculated with titanium to increase the stability of the austenite. [Translation of abstract] [NT]

SUB CODE: 11/

UDC: 669, 14, 018, 29 **Card** 1/1

L_10085-63 EWP(q)/BDS--AFFTC/ASD--JD ACCESSION NR: AP3001439

2/0034/63/000/006/0425/0428

AUTHOR: Pospisil, R. (Engineer); Zezulova, M. (Engineer)

TITLE: Age-hardening stainless steels

SOURCE: Hutnicke listy, no. 6, 1963, 425-428

TOPIC TAGS: precipitation hardening, mechanical properties, corrosion resistance, solution annealing, intermediate annealing, refrigeration treatment, aging, heat resistance, rupture life

ABSTRACT: Three precipitation-hardenable stainless steels were studied: the martensitic Cr17N17A1Ti (0.06% C, 16.83% Cr, 6.31% Ni, 0.25% Al, 0.76% Fi) and the martensitic-austenitic Cr16N17A1 (0.08% C, 15.78% Cr, 6.90% Ni, 1.17% Al) and Cr16N15Mo (0.10% C, 15.54 Cr, 4.50 Ni, 2.64% Mo). All the austenite was transformed to martensite in Cr17N17A1Ti steel solution annealed at 1000--1050C for 30 min and air cooled. Approximately 50 of the austenite was transformed in the martensitic-austenitic steels after the same treatment. Tensile strength, elongation, and notch toughness of tested steels in the solution-annealed condition

Card 1/43

L 10085-63 ACCESSION NR: AP3001439

were: 94.0 kg/mm sup 2, 13.6%, and 14.9 m-kg/cm sup 2 for Cr17Ni7AlTi; 118.8 kg/mm sup 2, 17.3%, and 10 m-kg/cm sup 2 for Cr16N17A1; and 132.5 kg/mm sup 2, 20.7, and 23.7 m-kg/cm sup 2 for Crl6Ni5Mo. Subsequent intermediate summelling of Cri7N17AlFi at 710--750C for 30 min followed by aging at 450--510C for 1--2 hr produced a tensile strength of 114.5 kg/mm sup 2, an elongation of 16.0%, and a notch toughness of 5.4 kgm/cm sup 2. Corresponding figures for CrlfNi7,1 were 143.2 kg/mm sup 2, 13.3%, and 0.7 m-kg/cm sup 2; for Cr16N15No, the values were 106.0 kg/mm sup 2, 10, and 4.7 m-kg/cm sup 2. The highest strength in Orl7Ni.7AlTi (142.3--143.5 kg/mm sup 2 at an elongation of 10% and a not in toughness of 1.5--2.3 m-kg/cm sup 2) was obtained by solution annealing and subsequent aging without intermediate annealing. In both austenitic-martensitic steels the highest strength was produced by solution ennesling followed by refrigeration treetment at -73C for 8 hr and aging at 500C for 1 hr (400C for 2 hr for Cr16N15Mo), after which the Crienizal had a tensile strength of 156.2 kg/mm sup 2, an elongation of 13.3--15.0 , and a notch toughness of 2.7 m-kg/cm sup 2; the Crl6Ni5Mc ; ad a tensile strength of 134.8-139.1 kg/mm sup 2, an elongation of 16.0, and a notch toughness of 8.1-11.6 m-kg/cm sup 2. After solution annealing, martensiticjustenitic steels have a high ratio of tensile strength to yield strength .. }--. }.6), which means they can be strengthened considerably by cold working. In the solution-annealed condition, Crl7N17AlTi is expected to have good machinability.

Card 2/42

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L 10085-63 ACCESSION NR: AP3001439

In tests at elevated temperatures, the tensile strength of Crionismo decreased only slightly with increasing temperature and at 4000 was approximately 130 kg/m sup 2, while in the other two steels it dropped sharply to 100--115 kg/m sup. Also, in creep tests at 5000 under a stress of 28 or 32 kg/mm sup 2, Crionismo (treated to the highest strength) had a rupture life of 8600 or 4500 hr, much higher than that of the other two steels. The Crionization all conditions has a high corrosion resistance in a passive condition (in boiling citric said), but (in boiling 63% hno sub 3) the corrosion rate amounts to 49.0 or 0.8 g/m sup 2 hr. The Crionismo, treated to its highest strength, has satisfactory corrosion resistance in the active state. Its corrosion rate in 1. H sub 2.50 sub 4 at 800 at the Statny vyzkumny ustav chara; materials G. V. Akirc. (State Reset:

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Also: 3 tables and 5 figures.

ASSOCIATION: Spoyene otselarny, kladno (United Iron Works); Vyzkumny ustav hutnitatvi zheleza, Prague (Research Institute of Ferrous Metallurgy)

Card 3/43

中国主义主义的主义,并不是一个国人的主义,他们是一个国人的主义,他们是一个国人的主义,他们是一个国人的主义,他们也不是一个国人的主义,他们也不会被决定,他们也不

\$/137/62/000/012/045/085 A006/A101

Lbbl, Karel, Zezulová, Marcela, Sustek, Alois, Potůček, Bedřich,

Stefek, Vladislav, Chatrný, Drahomir, Pant, Pavel

TITLE:

Austenite stainless (dispersion) hardening steel for castings:

PERIODICAL:

Referativnyy zhurnal, Metallurgiya, no. 12, 1962, 75, abstract 12I450P (Czechosl. Patent no. 100589 of August 15,

A steel is proposed which contains in %: C 0.05 - 0.40; Si > 1.5; Mn 0.5 - 6.0; Cr 14 - 20, N 0.01 - 0.25, N1 2.5 - 5.5. The corrosion resistance of the steel increases by the addition of 0.10 - 3.0% Cu. Steel containing 0.10 - 5% No has a raised corrosion resistance in H2SO4.

V. Srednegorska

[Abstracter's note: Complete translation]

Card 1/1

POBORIL, F., inz., dr.; ZEZULOVA, M., inz.; PRAZAK, M., inz.

Corrosion properties of austenitic nickel and molybdenum alloyed chrome-manganese of stainless steel. Hut listy 17 no.10:705-712 0 '62.

1. Vyzkumny ustav hutnictvi zeleza, Praha (for Poboril and Zezulova). 2. Statni vyzkumny ustav ochrany materialu G.V. Akimova, Praha (for Prazak).

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Z/034/62/000/010/001/002 E073/E335

SERVICE CRESCOND INTERNAL SHORT OF THE PRESENCE OF SERVICE SHORT OF THE PROPERTY OF THE PROPER

18 1130

AUTHORS:

Poboril, r., Engineer Doctor, Zezulová, M. and

Prazák, M., Engineers

TITLE:

Corrosion properties of austenitic stainless

nickel- and molybdenum-alloyed chromium-manganese

steels

PERIODICAL:

Hutnické listy; no. 10, 1962, 705 - 712

The results of earlier investigations with austenitic CrMn and CrMnNi steels with high nitrogen contents have provided information on the interrelation between the composition of the steel, solubility of nitrogen in the liquid steel and the rate of occurrence of gas bubbles and shrinkage cavities in cast ingots. These investigations enabled evolving a technology of smelting and casting austenitic Cr-Mn-N steels so as to obtain ingots free of bubbles and inadmissible shrinkage cavities. The object of the experiments described in this paper was to study the influence of additions of Ni and Mo on the corrosion properties of steel of the basic type. 10Cr16Mn15N, containing approximately up to 0.1% C, 15% Mn, 16% Cr and maximum 0.40% N. Card 1/3

Z/034/62/000/010/001/002 E073/E335

Corrosion properties

The laboratory experiments were carried out with two series of heats, one produced in a 100-kg high-frequency furnace, cast into ingots and formed by forging and rolling into 20-mm diameter rods; the second series was produced in an 8-kg high-frequency furnace cast into 8-kg ingots and forged into 20-mm diameter rod. In both series the rods were austenized at 1 050 to 1 070 °C for 1 hour, followed by cooling in air. These experiments revealed that the corrosion resistance in the passive state can be improved by alloying with 0.5% No and still more by alloying with 2% Ni. Corrosion tests in 10% HCl at 20 °C revealed that this conclusion also applied to the active state. The laboratory experiments were followed by experiments on industrial heats of the following compositions (%):

```
CSN
Design
       designation
                                Si
                         Min
                                              0.30 0.32
                                                         max. max.
                   0.05 14.0 max
                                    16.0
17470
        N 7470
                                              0.70 0.42 0.060
                                                               0.035
                         17.0 1.00 19.0
                   0.12
                         14.0 0.60 16.0 1.20
                                                   0.52 max. max.
17471
        N 7471
                   0.05
                                                   0.42 0.060 0.035
                   0.12 17.0 1.50 19.0 2.00
Card 2/3
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Corrosion properties

Card 3/3

Z/034/62/000/010/001/002 E073/E335

The corrosion-resistance in 65% boiling nitric acid of both these steels was found to be comprable with the resistance-tocorrosion of 17% Cr stainless steel CSN 17041 but the passivation ability of these new steels, expressed quantitatively by the critical passivation current density, was higher and this was very favourable for the resistance-to-corrosion in slightly oxidising media. Both these developed steels are practically equivalent as regards resistance-to-corrosion. However, from the point of view of production technology, particularly as regards re-using scrap, steel 17471 was found to be more favourable. The elongation, contraction and impact-strength of these steels were virtually the same as those of austenitic CrNi steels but their yield point was about 100% higher. Full data are given on the mechanical and corresion properties of the tested new steels. The production of steel 17471 is at present being introduced at the following Czech plants: VŽKG; TŽ VŘSR sheet mills and VTZ. There are 4 figures and 8 tables. VÚHŽ, Prague; SVUOM G.V. Akimova, Prague. SUBMITTED: February 21, 1962

ZEZULK	OVA, Me
	Dynamics of changes in the microflora of underwear. Cesk. hyg. 8 no.5:292-296 Je 63.
	l. Ustav hygieny, Praha. (CLOTHING) (SKIN) (TEXTILES) (BAGTERIA) (LAUNDERING)

CZECHOSLOVAKTA / Microbiology. Hygienic Microbiology.

F-4

Abs Jour

: Ref Zhur - Biol., No 20, 1958, No. 90860

Author

: Masinova, L.; Zezulkova, M.

Inst

: Not given

Title

: Determination of Fecal Streptococci in Surface Waters Using the Method of Membrane Filters as an Indicator

of Fresh Fecal Contamination

Orig Pub

: Ceskosl. hyg., 1957, 2, No 1, 38-42 (Czech)

Abstract:

: Use of elective medium with sodium azide revealed streptococci in 14% of the water samples inoculated into Roth's fluid medium - and in 17% of the water samples using membrane filters with subsequent seedings on modified solid medium. The membrane filter method was convenient for use with slightly polluted water for manifestation of fresh fecal contamination as well as for isolation and

Card 1/2

77

ZEZULKOVA, Valentina
SURNAME (in caps); Given Names

Country: Czechoslovakia

Academic Degrees: /not given/

Affiliation: Central Institute of Geology (Ustredni ustav geologicky);

Prague.

Source: Prague, Vestnik Ustrednino Ustavu Geologickeho, Vol XXXVI,

Ro 2, March 1961, pp 109-113.

Data: "Dyke Rocks in the Pribram Area."

ZEZULKOVA, VALENTINA

SURTINE, Given Names

Country: Czechoslovakia

Academic Degrees: /not given/

Affiliation: Central Geological Institute (Ustredni ustav geologicky), Prague

Source: Prague, Ventnik Ustredniho Ustavu Geologickeho, Vol XXXVI, No 5, June

1961, pp 357-360.

"Notes on the Petrography of the Crystalline Schists in the Wider Vicinity of Mlada Vozice and Ratiborske Hory (Central Bohemia)." Data:

Authors: DUDEK, Arnost

JEMCEK, Vladimir SUZ, Milos

ZEZULKOVA, Valentina

Z/034/60/000/012/008/015 E073/E535

AUTHORS:

Wiesner, František, Engineer and Zezulová, Marcela

Engineer

TITLE:

Development in the Field of Cladding Steels with

Plastics. Part II. Wires and Tubes 10

PERIODICAL: Hutnické listy, 1960, No.12, pp.971-978

TEXT: Part I of this paper (Hutnické listy, 1960, No.9, pp.694-699) dealt with cladding sheets and strips with plastics. In this part cladding of wires and tubes is reviewed, mainly on the basis of published Western information. Of the various developments the following are mentioned: the polyvinyl "Kallisten" marketed in West Germany (Ref.16); the installation used by the Reliance Electric and Engineering Company for coating wires, described by H. J. Bates (Ref.2); the installation of Plastic Coatings Limited, Guildford, England for plastic coating of wires: plastic coating of various components by a variety of methods and substances. For internal coating of tubes a Russian method is described for which drawing in the cold state is not necessary (see S. A. Grinberg, Stal', 1958, No.11, pp.1018 to 1020). Furthermore, a method used by A. G. Mannesmann is mentioned Card 1/3

Z/034/60/000/012/008/015 E073/E535

Development in the Field of Cladding Steels with Plastics. Part II. Wires and Tubes

Various methods of applying external (French Patent P1177174). plastic coatings developed in the U.S.A. and West Germany are mentioned, including the one based on applying the Minnesota Mining and Manufacturing Company's "Scotchrap" Nos. 50 and 51. In the conclusions it is mentioned that in Czechoslovakia wires with coatings of thicknesses exceeding 0.4 mm are produced for electrical insulation (predominantly PVC) but not wires with thinner coatings to serve solely as protection against corrosion. The authors emphasize that coating with plastics could substitute quite a lot of zinc coating. This is of importance not only from the point of view of saving zinc but also to reduce premature fractures caused by hydrogen enrichment during pickling processes. For internal coating the advantages of a German method, consisting of blowing powder onto the internal walls of pre-heated tubes which are in the vertical position, are pointed out. Furthermore, it is mentioned that tubes with internal plastic coatings are likely to replace in the Soviet Union tubes made of stainless steels and other expensive alloy steels for numerous applications. Due to the increasing Card 2/3

Z/034/60/000/012/008/015 E073/E535

Development in the Field of Cladding Steels with Plastics. Part II. Wires and Tubes

scarcity of nickel, plastic coatings are particularly interesting from the point of view of the Czechoslovak industry. There are 10 figures, 3 tables and 16 references: 1 Soviet, 1 French, 5 German and 9 English.

ASSOCIATION:

Výzkumný ústav hutnictví železa, Praha

(Ferrous Metallurgy Research Institute, Prague)

SUBMITTED:

September 13, 1960

Card 3/3

CZECH/34-59-4-3/18 AUTHORS:

Hybek, K., Ing., Solc, J., Ing. and Zezulova, M., Ing.

TITLE: Economical Cr-Mn-Ni-N Alloy Austenitic Stainless Steels (Usporné austenitické nerezavějící ocele Cr-Mn-Ni-N)

Hutnicke Listy, 1959, Nr 4, pp 287 - 297 PERIODICAL:

(Czechoslovakia)

On the basis of literary data, two laboratory series ABSTRACT: of melts of Cr-Mn-Ni-N steels were produced.

obtained with the steels from the first laboratory series of melts were not encouraging enough to recommend use of such steel as an equivalent substitute for Cr-Ni steel. By evaluating the results of ten 100 kg laboratory melts and supplementing these with information gained on the influence of the quantity of nitrogen on the structure from tests with 10 kg melts, the authors have worked out the following recommendation for the chemical composition: max 0.12% C, 8-10% Mn, max 0.60% Si, 17-19% Cr, 4.0-5.0% Ni, 0.20-0.30% N, max 0.035% S, max 0.035% P. According to this recommendation two 3-ton heats were produced under

this recommendation, two 3-ton heats were produced under

shop conditions and these confirmed the correctness

of the assumptions made by the authors. The produced steel Cardl/3 had a stable austenitic structure not only at normal

CZECH/34-59-4-3/18

Economical Cr-Mn-Ni-N Alloy Austenitic Stainless Steels

temperature but also at temperatures up to 1 230 °C. This fact, i.e. the absence of ferrite in the temperature range in which shaping is carried out, has a favourable influence on the shaping and, in addition to the excellent rolling properties when producing sheet, the sheet has

a very high surface quality. The austenitic structure also provides good drawing qualities and it has proved possible to make from it deep-drawn goods in the same way as it is possible to make such goods from 18/9 Cr-Ni steels. The high chromium content ensures a sufficient resistance to corrosion so that this steel can fully substitute 18/9 Cr-Ni steel. Although compared with current Cr-Ni steels, this steel contains only half the quantity of nickel, it has equal properties and its introduction is of great importance from the point of view of saving nickel, which is scarce in Czechoslovakia. The extensive tests carried out with this steel indicate

Card2/3

CZECH/34-59-4-3/18 Economical Cr-Mn-Ni-N Alloy Austenitic Stainless Steels

that it is a promising substitute for ordinary Cr-Ni steels in various branches of industry, for instance, the building industry, automobile and aircraft industries, etc. There are 18 figures, 7 tables and 18 references, 4 of which are German, 9 English and 5 Czechoslovakian.

ASSOCIATION:

Výzkumný ústav hutnictví železa, Praha (Ferrous Metallurgy Research Institute, Prague)

SUBMITTED:

January 9, 1959

Card 3/3

ZEZULOVA, M),		INANCELA LEZURVÁ
	Distr: LE20 The metallurgy of austenitic nitrogen-alloyed chromium-	
	tikel: Pobotil and Marcela Zezulová (Státní výzkumný ustav hutnictví železa, Prague). Hutnicko (sily 13, 960-70 (1958).—On lab. high-frequency melts of austenitic Nallojed Cr-Ain steels it was experimentally detd. that the N content of corresponding soly, in steel of given chem, compn. is the limiting content in equil. conditions to obtain sound ingots or castings without blowholes and ingoestally less and incorrections.	- 19 ¹⁴
	segregations. The melt results confirmed that the great excess of added N in comparison with the content of sol. N causes, in equil. conditions, formation of blowholes in ingots and castings on the one hand and larger and irregular losses of added N on the other hand. The soly, of N in melted Cr alloys increases with decreasing temp. 25 references. Petr. Schiebung.	
	Mc	

ZEZULOVA, M.;

TECHNOLOGY

periodicals: HUTNICKE LISTY Vol, 13, no. 12 Dec. 1958

POBORIL, F.; ZEZULOVA, M. Constitution of austenitic steels to be used at high timperatures. p. 1016.

Monthly List of East European Accessions (EEAI) LC Vol. 8, no. 5
May 1959, Unclas.

ZEZULOVA, M.;

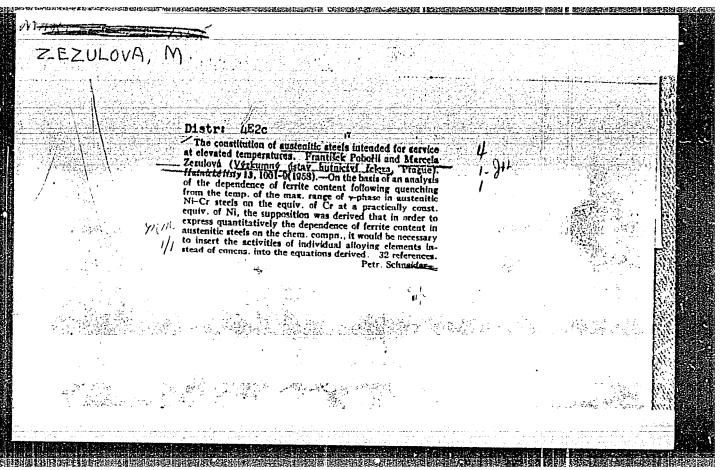
TECHNOLOGY

periodicals: HUTNIK Vol. 9, no.1, Jan. 1959

PINOS, M; ZEZULOVA, M. Use of organic nitrogen as an alloying element in steel. p.2.

Monthly List of East European Accessions (EEAI) LC Vol. 8, no.5

May 1959, Unclass.



ZEZULOVA, M.; HAVFL, V.

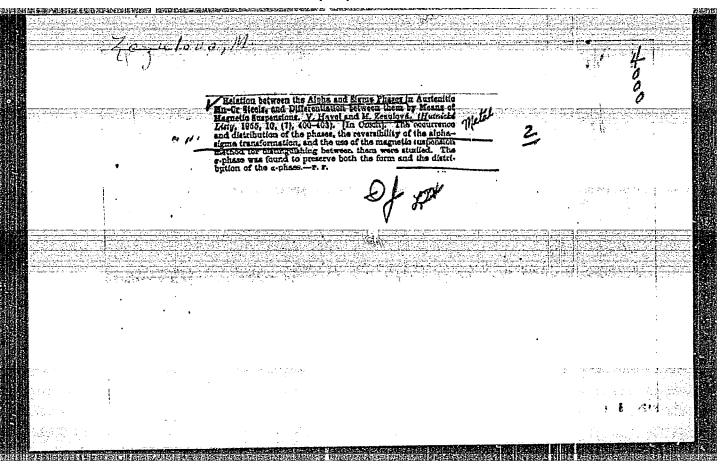
Relations of phases of and of in Mn. and Cr. austenite steels and the distinction made between these phases by means of magnetic suspension. p. 400. HUTNICKE LISTY. Brno. Vol. 10, no. 7, July 1955.

SOURCE: East European Accessions List (EFAL), LC, Vol. 5, no. 3, Merch 1956.

Zezulova, M.

Contribution to the study of the question of fragility of transformer sheets. p. 134. HUTNICKE LISTY. (Ministerstvo hutniho prumyslu a rudnych dolu) Brno. Vol. 11, no. 3, Mar. 1956.

Source: EEAL IC Vol. 5, No. 10 Oct. 1956



z/034/61/000/003/002/011 E073/E535

AUTHORS &

Solc F., Engineer, Zezulová, M., Engineer and

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Development of Non-ageing, Deep Drawing Steels for Heavy Duty Presslings

PERIODICAL: Hutnické listy, 1961, No.3, pp.159-168

The problems of manufacturing deep drawing sheets for automobile bodies have been solved and a vanadium stabilized steel has been developed for this purpose (Refs. 1 and 2). At present VUHZ, jointly with SONP, Kladno is engaged in developing an ageingresistant deep drawing steel of a higher strength and in this paper a part of the obtained results are published. Due to economic considerations and practical manufacturing considerations, it was decided to manufacture the experimental steel in an oxygen blast converter. Current production of steel in oxygen blast converters will be possible in Czechoslovakia only towards the end of the Third Five Year Plan period; however, the authors considered it advisable to verify the possibilities of manufacture of an experimental 5-ton unit and to determine the optimum chemical composition which would give the desired results. The specification for the Card 1/4

数12.432数CE3331存5至3.4次至32次还将10分钟569的成分,15次次数型6次元为20次元的10次元的10次元

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chemical composition was worked out on the basis of the Austrian "Altank" steel manufactured by the firm Voëst, the composition of which approaches most closely the desired composition, which was chosen so as to obtain a steel with a minimum strength of 36 and a maximum strength of 42 kg/mm². Thus, the chosen chemical composition is as follows: 0.10 to 0.12% C, 0.30 to 0.45% Mn, 0.05 to 0.10% Si, 0.07 to 0.10% Al, max.0.030% P, max.0.030% S. The range and method of forming was governed by the available equipment and also by the desire to manufacture material for The required shapes of the sheets did not allow cold rolling; therefore, the experimental material was manufactured primarily as hot rolled sheet and in this stage of the investigations cold rolling was done only to get some qualitative The steel was manufactured in a basic 5 m3 The oxygen was information. converter lined with tar-dolomite refractory. fed in from the top through a water-cooled nozzle of 20 mm aperture Two heats were produced, both from open hearth pig, of a composition as given in Table 3:

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results have shown that an oxygen blast converter is suitable for manufacturing high strength deep drawing steels which are resistant to ageing; a non-ageing steel with satisfactory mechanical properties was obtained. It is emphasized that the results are those of a single heat and have to be verified by further experiments. The problems cannot be considered fully solved and further experiments have to be made on cold rolled sheets. The mechanical properties of the tested material approached those determined for the Austrian steel "Altank", which was included in the experiments for the purpose of comparison. There are 21 figures, 9 tables and 9 references: 4 Czech and 5 non-Czech.

VUHZ, Prague (Solc and Zezulová) and ASSOCIATIONS:

SONP, Kladno (Zdeněk)

November 18, 1960 SUBMITTED:

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	C Mn Si P S	Table 3
K 228 K 229	3.68 1.60 0.94 0.208 0.074 3.68 1.68 0.69 0.176 0.086	

The produced steel was then used for rolling 1.5, 2, 2.5 and 3 mm thick sheets. These were subjected to metallographic investigation, aimed primarily at determining the grain size, with comparative investigations made on specimens of the Austrian steel "Altank". Furthermore, the produced sheets were used for determining the mechanical properties after various heat treatment conditions. Finally, practical tests were made with the experimental sheets to establish their deep drawing behaviour. The sheets were used experimentally for manufacturing pressed automobile body parts for which the scrap rate under normal manufacturing conditions is highest. A few photographs of such drawn components are included. Wherever possible foreign manufactured sheet was also included in the experiments for the purpose of comparison. The

APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R001964510020-3"

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AUTHORS:

Löbl, K., Zezulová, M., Sustek, A., Potůček, B., Engineers, Steffek, V., Chatrny, D. and Pant, P.

TITLE:

Austenitic Stainless Hardening Steel for Castings (Patent Application Class 18d, 2/40 PV 1895-60,

Dated March 21, 1960)

PERIODICAL: Hutnické listy, 1961, No. 4, p. 289

TEXT: The steel contains 0.05 to 0.40% C, max. 1.5% Si, 0.5 to 6.0% Mn, 14 to 20% Cr, 0.01 to 0.25% N and 2.5 to 5.5% Ni and as a further corrosion-inhibiting element 0.10 to 3.0% Cu and 0.10 to 5.0% Mo. This steel is suitable for equipment in the chemical and food industries, where nitric acid, sulphuric acid, hydrochloric acid and organic acids are present in the processing of fruit and milk. (Abstractor's note: this is a complete translation.)

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AUTHORS: Hybek, K., Solc, J. and Zezulová, M. Engineers

TITLE: State of Development of CrMnNiN-type Austenitic

Economy Steels

PERIODICAL: Strojfrenství, 1961, Vol. 11, No. 4,
pp. 275 - 282

TEXT: The main aim of development of economy steels of this type was to save or completely substitute Ni. A break-through was achieved only after combining successfully the use of Mn with N. The combined used of these two elements enabled developing CrMnNiN steels which are suitable as a replacement for unstabilised CrNi steel (ČSN 17 241). Steels of this type are the US steels AISI 201 and 202 and the CrMnN steel described in an article in the 1958, No. 8, issue of this journal, which has so far not been included in the Czech standard specifications. In this paper the results are described of the development of economy austenitic steels which were achieved at VÜHZ with the cooperation of VZKG and TZ VÄSR Stalingrad Works. The problem was investigated independently Card 1/12.

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by K. Protiva (Ref. 4 - Hutník, 1959, Vol.9, No. 12, pp. 396-399) (SONP, Kladno) in cooperation with SVUMT, Prague (Ref. 6 - B. Potücek: Economy Stainless CrNiMnN austenitic Steels MTS - Technical Report 201, Prague, 1960). The results are described only briefly, except for the properties of the steel and the experience gained during fabrication, In preliminary which are described in greater detail. experiments it was established that the chemical composition for production heats should be as follows: max. 0.12% C; 8-10% Mn; 17-19% Cr; 4-5% Ni; max. 0.035% S; max. 0.035% P and 0.20-0.30% N. Two 3-ton heats were produced, one with a Ni content at the lower limit, the other at the higher limit. That the metallurgical process was satisfactory was proved by the process of casting and solidification during which the steel was not effervescent. That the correct forming technology was used was proved by the fact that for the selected sheet thicknesses of 1 and 2.4 mm the surface of the sheets was perfect. Thereby, the fact that the

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austenitic structure was stable even at higher forming temperatures was of great help. Metallographic tests showed that steel from both heats had a purely austenitic structure, both in the as-rolled state as well as after austenisation amealing at 1 030 to 1 050 °C, the optimum austenisation temperature being 1 000 to 1 100 the higher limit there was no grain coarsening. Corrosion tests gave good results and therefore this steel is recommended for consumer goods, i.e. kitchenware, dairy equipment and other food-industry applications as well as for components which are exposed to severe atmospheric conditions (for instance, railway carriages). The results of the mechanical tests are summarised in Tables 2, 3, 4 and 5. Table 2 gives the mechanical properties of 9 sheets from both heats, taken at random; the further tables indicate the effect of heat-treatment. The developed steel is fully equivalent to similar foreign steel and is superior as regards ductility. Weldability in the case of oxyacetylene, arc and argon-arc welding is good. The machineability is classified as 11b. It is particularly favourable to Card 3/13

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machine this mterial at elevated temperatures. However, the steel has to be protected against work hardening by pressure, bending, etc; if these peculiarities are taken into consideration, no difficulty will arise in machining this steel. The steel can be very satisfactorily polished both mechanically and by electrolytic methods. The forming properties are very good. In experiments with good-quality equipment reduction in the cold state of up to 90% without intermediate annealing was achieved, which means that from a sheet of 2.5 mm thickness a sheet of only 0.25 mm can be produced without intermediate annealing. Deep-drawing tests in producing pots and other kitchenware and also plates of a pasteurising column showed that the steel had very good forming properties. No difficulties arose in cutting, rolling, austenisation annealing, grinding and polishing of products from this steel. The main advantage of the recently developed CrMnNiN economy steel is the fact that its introduction into industry does not require any considerable change compared with the manufacture of current types of stainless steels, although slight changes

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in technology will be required in view of the higher strength values of this steel. From the technological point of view, the steel will also have a number of advantages. It was confirmed experimentally that the austenitic structure remained stable up to 1 260 °C, even if the Ni content was at the lowest limit. If the content of the austenite-forming elements was at the upper limit no two-phase structure developed even after two hours heating at 1 300 °C. On exceeding the austenisation temperature, for which the range 1 030 to 1 050 °C/min/air (the time was determined for sheet) was chosen, in view of the increased tendency to scaleformation for steels containing Mn, no undesirable change in the mechanical properties (particularly in the decisive property of elongation) occurred at temperatures up to 1 100 °C. Certain properties of this new steel justify the assumption that in many cases it will be not only a good substitute for the steel CSN 17 241 and 17 242 but for certain applications it will even be superior to these steels. For instance, the higher strength values will enable maintaining a higher

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polish and a better resistance to abrasive wear. the higher strength of the material will enable reducing the weight by using thinner and lighter sheets. On the other hand, due to the higher strength values, manual forming operations of thicker sheets will be more difficult. The results of tests of the influence of cold-forming indicate an entirely new and wide field of application for these steels as a material for substituting special hardenable austenitic steels. Introduction of this stainless economy steel with only half the usual nickel content as compared with current types of CrNi steel is of very considerable economic importance. This steel is now being manufactured by SONP, Kladno and VZKG, Ostrava, and the Trinecké zelezárny VRSR (Trinec Irons works VRSR) also intend to start manufacturing this steel. A specification is being drafted for the manufacture of a CrMnNiN steel (CSN 17 460), with the following proposed composition: max. 0.12% C, 7.5-10.5% Mn, max. 1.00% Si, 16.0-19.0% Cr. 4.0-6.0% Ni, 0.15%-0.30% N, max. 0.060% P and max. 0.035% S.

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